Integrating SCADA RTUs and Controllers into DeltaV[™]



This white paper describes the integration support of Emerson's SCADA RTUs and flow computers into a DeltaV DCS System.

DeltaV RTU Connect is a software solution from Emerson's *Process Systems and Solutions* and *Remote Automation Solutions* business units that integrates SCADA and DCS data, connecting field-based RTUs (SCADA system) with a plant DCS system. DeltaV RTU Connect propagates real-time data, alarms, and historical logged data from the OpenEnterprise[™] SCADA system to the DeltaV DCS system.

DeltaV RTU Connect leverages OpenEnterprise telemetry communications, along with open connectivity standards for bi-directional data transfer (i.e. RTU data through to DeltaV, DCS control commands back to the RTU).





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Key Features

- Enables wide area telemetry solution for DeltaV
- Provides an easy-to-use drag-and-drop configuration tool that does not require any programming
- Provides seamless transfer of RTU real-time data to DeltaV
- Provides seamless transfer of DCS commands to RTUs
- Generates alarms directly in DeltaV Operator workstations
- Provides seamless transfer RTU alarm definitions and configurations to DeltaV
- Centralizes logging of selected SCADA Alarms in DeltaV PEH Historian
- Centralizes logging of selected SCADA Historical points in PI Historian
- Provides automatic backfill to DeltaV PI Historian in the event of RTU communication loss
- Preserves local timestamps of all RTU data in DeltaV

The diagram below represents the functional architecture of DeltaV RTU Connect. Although the DeltaV RTU Connect is installed on the Application Station, functionally the DeltaV DCS system recognizes the solution as a virtual controller (on the same level as the actual physical hardware controllers).



DeltaV RTU Connect Solution

- Provides real-time bi-directional pass-through between Emerson's RTUs and DeltaV
- Generates real-time alarms as current alarms on the DeltaV Operator Station
- Logs system historical logged data to the PI historian
- Logs system alarm and event data to PEH historian

2. DeltaV RTU Connect Physical Architecture

The following graphic presents the overall design of the DeltaV RTU Connect solution and shows how it fits into a standard DeltaV network. DeltaV RTU Connect enables you to integrate RTU data into a DeltaV system using the following DeltaV components.



A complete DeltaV RTU Connect solution includes the following components:

- Professional PLUS (ProPLUS) workstation: the central DCS node for system management
- Operator Station(s): end user workstations
- DeltaV controllers: in-plant hardware controllers
- Application Station: installed with OpenEnterprise which collects data from RTUs
- A second Application Station running OSISoft PI historian as the historical database and the Plant Wide Event Historian (PEH) for alarm and event history data from the RTUs
- Virtual Controller which makes data from RTUs available to the entire DeltaV system
- OPC Mirror
- Remote Controllers and RTUs (Remote Automation Solutions products)

2.1 Professional PLUS Workstation



The ProfessionalPLUS (ProPLUS) workstation provides a single administrative point of entry, permitting access to all aspects of a DeltaV integrated system (including third-party applications). The ProPLUS workstation also contains the central DeltaV configuration database. A ProPLUS workstation is a requirement of every DeltaV network. There can be only one ProPLUS workstation per system.

2.2 Operator Workstation



A DeltaV operator workstation provides standard plant operational view capability. This includes the use of control displays, real-time and historical trending capabilities, and the ability to view and process alarms. As such, these workstations provide visibility of all SCADA related data and alarms brought in through the DeltaV RTU Connect.

2.3 Application Station



The Application Station integrates third-party software and applications into the DeltaV system. A single system can host up to 20 Application Stations, each with its own virtual controller. You can configure a desktop or server machine to be an Application Station within DeltaV system.

The DeltaV RTU Connect is installed on a DeltaV Application Station. Typically, you install the OpenEnterprise on one Application Station and install the Plantwide Event Historian and Pl Historian on a separate Application Station.

2.4 DeltaV Controller



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2.5 Virtual Controller

This is an IEC 611131-emulated DeltaV controller (in effect a soft programmable logic controller). The DeltaV RTU Connect Configuration tool creates a control strategy (.FHX) file that contains references to the remote RTU signals. The control strategy is then downloaded to the virtual controller from the DeltaV system.

The control strategy contains input signal tags which the DeltaV RTU Connect Configuration tool arranges within alarm function blocks, linking signals with their alarm limits. The RTUs provide limits and dead-bands so that there is only one point of configuration. Any changes to the RTU alarm are automatically reflected in the DeltaV.

Alarms generated on the DeltaV system appear as alerts on the Operator Workstation.



2.6 OpenEnterprise



OpenEnterprise is Remote Automation Solutions' SCADA system. It contains several components (Device Drivers, Communications Management, Real-time Database, Historian, Alarm Handling, Reporting, and Visualization). For DeltaV RTU Connect, you install a subset of the components:

- Device Drivers (ROC, ROC Plus Protocol, and BSAP protocol)
- Communications management, modem, radio, satellite, IP network support
- Real-time database for propagation through to DeltaV
- Historian for backfill operation and transfer to DeltaV
- Alarm handling to transfer RTU alarms to DeltaV PEH historian

OpenEnterprise collects data from RTUs using direct low-level communications programs and serves the data to clients, normally through standard OPC and ODBC application interfaces.

2.7 Plantwide Event Historian (PEH)

The Plantwide Event Historian (PEH) captures, stores, and displays event data for an entire plant. It records plant event information from any OPC Alarm and Event server (including the OpenEnterprise OPC Alarm and Event server) and stores that information in a Microsoft SQL Server database.

2.8 PI Historian and PI Client

The PI Historian is a standard enterprise database developed by OSIsoft[™] that provides an embedded, centralized alternative to the native DeltaV continuous historian. The PI Historian can be installed onto an Application Station and embedded into a DeltaV system.

DeltaV RTU Connect streams historical and backfill data from OpenEnterprise SCADA to the DeltaV PI Historian via the PI SDK client. DeltaV operator workstations are configured to request historical data from the PI Historian rather than the DeltaV continuous historian.

2.9 OPC Mirror and Data Access



OPC is a group of standards that provides specifications for communicating real-time data from automation controllers. The OPC Mirror application enables the streaming of real-time data from the OpenEnterprise through to DeltaV:



Real-time data propagation

2.10 Remote Controllers



These are remote SCADA controllers (ControlWave, ROC, FloBoss[™]) that are integrated into the DeltaV system through the DeltaV RTU Connect. These controllers are designed for low power remote SCADA applications requiring telemetry over high latency, low bandwidth serial RF networks.

3. Real-Time Data Integration

The following diagram depicts the real-time data flow from field controllers / RTUs into DeltaV DCS using DeltaV RTU Connect, which is configured on the DeltaV's Application Station:



The OpenEnterprise SCADA server collects data from field controllers / RTUs. The OpenEnterprise OPC server makes this real-time data available for propagation to DeltaV. An OPC mirror is also implemented to pipe data through to the DeltaV OPC server.

Real-time data passes through to the DeltaV Virtual Controller as OPC tags. If these inputs need alarm capability, you can associate additional alarm limit function blocks with the RTU signals to enable alarms for subsequent generation by the DeltaV Virtual Controller.

Note: DeltaV RTU Connect supports bi-directional data transfer and supports writing data from DeltaV to field controllers. The following is the description of the components of the solution enabling real-time data flow.

3.1 The OPC Mirror

The OPC Mirror creates a channel ("pipe") that streams data between two OPC servers. To form a pipe, the OPC Mirror requires:

- The program ID of the OpenEnterprise OPC server ("A")
- The program ID of the DeltaV OPC server ("B")
- The direction of the piping
 - From A to B
 - From B to A
 - Both ways (this is the option that is supported for bi-directional data transfer)
- A map of the required signal data

The system automatically creates these configurations when you export a .FHX file using the DeltaV RTU Connect Configuration tool (see the section DeltaV RTU Configuration Tool). The configuration tool also sets up the OPC Mirror at this same time. You must, however, provide the correct DeltaV administrator user name and password (which was assigned to the Application Station during installation).

3.2 The OpenEnterprise OPC Server

To provide for real-time logged data, the DeltaV RTU Connect uses OPC Data Access connectivity. The OpenEnterprise OPC Data Access server makes data from the OpenEnterprise database available to OPC clients. Its program ID is **BristolBabcock. BristolOPCServer**

3.3 The DeltaV OPC Server

The DeltaV OPC Data Access server makes data from the Deltav RTU Connect available to the DeltaV Virtual Controller on the Application Station, which in turn makes it available to the rest of the DeltaV system. Its program ID is **OPC. DeltaV.1**

3.4 Virtual Controller

The Virtual Controller inputs are connected to the OpenEnterprise OPC Data Access server via the OPC Mirror in order to receive real-time data from DeltaV RTU Connect. In this manner the Virtual Controller pushes data received from the DeltaV RTU Connect into the DeltaV network, thereby emulating pass-through real-time data and alarms from remote field controllers and RTUs.

3.5 OpenEnterprise

OpenEnterprise is a leading edge SCADA that provides remote communications, telemetry and connectivity to Emerson RTUs and flow computers (such as ControlWave, ROC, or FloBoss) as part of the DeltaV RTU Connect solution. Typical applications requiring remote communications include oil and gas wellhead, transmission, and distribution.

OpenEnterprise collects data from ControlWave, ROC, or FloBoss devices using native communications drivers and serves the data to clients, through standard OPC and ODBC application interfaces.

3.6 Communication Drivers

OpenEnterprise communicates with ControlWave, ROC, and FloBoss using a set of device drivers called Remote Device Interfaces (RDIs). Collected data can consist of current values, history, and alarm and event data.

3.6.1 The ControlWave Driver

The ControlWave driver is also known as the NW3000 RDI, since it was originally created for the Network 3000 family of devices. The ControlWave RDI is installed as part of OpenEnterprise. The ControlWave RDI requires that you install OpenBSI on the same machine along with the ControlWave control application ("RTU Load") and network definition files.

The ControlWave RDI configuration program is the NW3000 Setup tool, which uses two other programs:

- The NW3000 Signal Builder, which inserts, modifies, and deletes signals from the database
- The Template Builder, which creates polling templates from those signals for efficient data collection

3.6.2 The ROC Driver

The ROC RDI (Remote Device Interface) is also installed as part of OpenEnterprise. It is a communications driver that enables OpenEnterprise to communicate with and collect data from ROC and FloBoss RTUs.

ROCLink is the configuration tool which enables you to add ROC devices and points to the database and schedule data collection.

3.7 RTU Polling

The frequency of real-time updates through the OPC Mirror is restricted by the rate at which OpenEnterprise can collect the data. In many cases where only a dial-up or serial RF connection exists, this may be once a day and/or on demand. At that time, the DeltaV RTU Connect obtains historical signal data from the RTUs and streams it to DeltaV.

4. Historical Logging Systems

Two options are available to historize data from field SCADA RTUs:

- Real-time sampling of DeltaV Virtual Controller to the Continuous Historian
- Historical backfill from local RTU logged data to PI historian in any communication loss

4.1 Continuous Historian



Real-time data can be historized to the native DeltaV historian called the "Continuous Historian" based on the Emersonowned "Objectivity" database. This database resides on each workstation as a separate historical instance and services the historical needs for that user such as trending. The historical logging mechanism is supported on any standard DeltaV system.

However, this approach is recommended **only** for permanently connected RTUs with robust communications (such as fiber optic cable). In typical SCADA applications, the telemetry can be intermittent and prone to communication outages. Under such situations, the Continuous Historian is not recommended as there would be no means to handle device communication loss. For example, if you configured a ROC to store historical data within its archive and attached it to the system using non-robust communications, the pass through history collection defined above could not access and backfill the stored archive data during any period of downtime.



4.2 PI Historian Backfill Operation

The PI historical backfill function historizes the Virtual Controller data while preserving RTU time stamp and enables RTU backfill function. To achieve this we use the DeltaV Connect Backfill Service. This service instantiates a real-time active query on the DeltaV RTU Connect real-time database, creating an open channel to allow (asynchronous) updates from RTUs to be received. Thus, if a device is disconnected from the system, itshistorical archive locally logs any data. At some later time when At some later time when the device is reconnected, the data stored in its historical archive is automatically sent through to DeltaV RTU Connect and then picked up by the service through the active query. The service then inserts the data into PI. DeltaV is then able to access historical data in PI using its suite of analysis and trending tools.

There is a delay between timestamp logged by DeltaV RTU Connect and the values that are logged by DeltaV system (to PI). As such, this creates a situation of having duplicate records in the PI historian in the case of RTU communication loss. Thus, when replacing duplicate records, a method is required to correlate those records which belong to the same logged

timestamped data. The system accomplishes this by comparing incoming records with existing records based on userconfigurable tolerance in the timestamp (which is 1 second by default). This mechanism forces the system to consider any records time-stamped up to 1 second on either side of the currently logged value as the same record.

You can configure the PI server to synchronize based on the Universal Time (UTC) zone. This is done by configuring the scan class in the PI OPC interface. The system uses the scan class to determine how often the PI historian collects data, and has an optional flag to set the logged occurrence time to UTC. Thus, if the PI OPC interface has been configured for DST, then the PI Backfill service adjusts timestamps from DeltaV RTU Connecting before inserting / updating into PI.



The following parameters are configurable aspects of the PI historical backfill service:

Parameter	Туре	Description	Default Value
Timer update interval	Integer	The update interval for processing of inserted OE records	60 seconds
Maximum number of records	Integer	The maximum number of records per batch for batch processing	100
Timestamp UTC logging	Boolean	Are timestamps sent through to the PI server in UTC or local time?	True
PI Server name	String	Name of the machine where the PI server resides. If this field is blank, then the PI SDK will automatically use the default server on the network.	N / A
Record insertion type	Enum	Insert, replace or discard. Determines the methodology used to add records to the PI database.	Insert
Timestamp tolerance	Integer	Timestamp tolerance when correlating related database records.	1 second
Insert missing PI points	Boolean	Allows the service to add pi-points if found to be missing from the PI database	True
New PI point compression	Boolean	If the service creates new PI points, is compression enabled?	False
Integer as float	False	Log integer values as float types	False

Historical Backfill requires an instance of the OSIsoft PI database. This database needs to be configured as the Plant Wide Historian for all the operator workstations. In order to use the Backfill service, you must configure three system components:

- 1. Configure a historical storage within the RTU device.
 - a. For ROC devices, use ROCLINK 800 to configure signals for historical storage within a history segment (Refer to the ROCLINK 800 documentation).
 - b. For ControlWave devices, configure an Archive module to store the required signal values historically. (Refer to the ControlWave Designer or ACCOL documentation)
- 2. Configure DeltaV RTU Connect to collect the historical data.
 - a. For ROC devices, consult the OpenEnterprise ROC Configuration Tool Reference Guide (document number D301654x412).
 - b. For ControlWave devices, consult the OpenEnterprise NW3000 Archiving Overview Reference Guide (document number D301506x412) and the OpenEnterprise NW3000 Archive Configuration Reference Guide (document number D301505x412).
- 3. Configure DeltaV to use the embedded PI Historian. For further help, see the DeltaV documentation.

5. Alarm and Events Logging System

The DeltaV RTU Connect uses following historians for generating and post analysis of alarms and events:

- Event Chronicle that resides on the operator workstation as a local historian
- Plant Event Historian (PEH) centralizes all events on a single database

5.1 Event Chronicle



Each operator workstation has its own Alarm and Event historian called the "Event Chronicle." This repository stores the real-time alarms generated by the Virtual Controller. The timestamps assigned to the alarms are the local timestamp based on when the virtual controller processed and triggered the event.

The DeltaV RTU Connects automatically passes the RTU alarm definitions and corresponding alarm limits and dead bands as OPC tags. The Virtual Controller actually generates DeltaV alarms (refer to the section Configuration Output Files). The DeltaV RTU Connect Config Tool automatically generates the virtual controller code and alarm processing.

As such each DeltaV operator workstation is capable of displaying real-time alarms associated with field RTUs.



5.2 Plant Event Historian (PEH)

The Emerson Plant Wide Event Historian (PEH) has been identified as the system-wide solution for storing and post analysis of alarm information. The PEH is configured to use the OpenEnterprise Alarm and Events server, where it receives unsolicited updates. Alarms are stored in PEH with the actual field RTU timestamps. The following diagram represents the data flow from the OpenEnterprise Alarm and Events server through to the PEH located on the application station:



Note: You can install the PEH on any workstation except for a DeltaV Professional PLUS (ProPLUS) machine. However, the workstation must be a server type.

The PEH uses a SQL server database as its data store. The PEH uses MSMQ to relay messages across to its interfacing components, allowing for buffering of messages during SCADA network downtime. The interfacing nodes include:

- The PEH OPC server, the client application used to source events from the third-party alarm and events server (OpenEnterprise A & E server in this case).
- The PEH events manager, used to manage the receipt of data from the PEH OPC server and insertion into the database.
- The PEH diagnostics server, used to receive and store diagnostics events from the PEH events manager and PEH OPC server. These are then made available for viewing and troubleshooting, with DeltaV diagnostic tools.

6. The DeltaV RTU Connect Configuration Tool

The DeltaV RTU Connect Configuration tool implements the following actions:

- Selects OpenEnterprise tags (RTU data) which require export to DeltaV
- Automatically creates corresponding tags in DeltaV system
- Configures the communications pipe used within the OPC Mirror
- Configures historical integration (via the PI Historian)
- Configures alarm and events integration (via the PEH historian)

The Configuration tool allows you to select the SCADA tags that you want to integrate into the DeltaV system. You can then export these tags to a control strategy file (.FHX), which then gets downloaded to a Virtual Controller module.

The DeltaV RTU Connect Configuration tool also sends mapping information from the selected tags to the OPC Mirror, which enables the OpenEnterprise OPC server and the DeltaV OPC server to pass the data between them. The DeltaV OPC server then pushes the RTU data to the Virtual Controller making it accessible to the DeltaV system.

6.1 User Interface

This interface provides the ability to select signals to be exported from OpenEnterprise into DeltaV:

File View Tools He	0			
Search criteria		B	ule sets	
Device name	Instance	B	ase=AIN: MatchCase=False:	
Signal name	Base	- 3		
Stanane I	oate [line 1
Description	Extension			
Match	case Attribute	\$2		P
Lane	Description	DellaV Tag Name	de et Export	
ROCT AIN LEU	#1,RTD,EU		Control Charlendary	
ROCT AIN 2 EU	#2,AI 1 SIxID.EU	ROCI_AIN2_EU	G J SCADA Areat	
- ROCTAIN 2 ALDBND	MZAI 1 SMOALDEND	ROC1_AIN2_ALDBND	R & SCADA Mother	
- ROCTAIN 2 HIAL	#2,AJ 1 SlotD,HIAL	ROC1_AIN2_HIAL	R B ROCI AIN2	
- ROCI:AIN.2.HIHIAL	#2,AI 1 Slot0,HIHIAL	ROC1_AIN2_HIHIAL	ROC1 AIN2 EU	
- ROCI AIN 2 LOAL	#2AI 1 SIXIOLOAL	ROC1_AIN2_LOAL	BOC1_AIN2_HIHIAL	
ROCT:AIN 2 LOLOAL	#2,AJ 1 SIXIOLOLOAL	ROC1_AIN2_LOLOAL ROC1_AIN3_EU ROC1_AIN3_ALDBND	BOC1_AIN2_LOAL	
- ROCI AN 3EU	#3.Fred x.EU		B ROC1_AIN2_LOLOAL	
- ROCI AIN 3 ALDBND	#3,Fred x,ALDBND		B ROC1_AIN3	
- ROCTAIN 3 HIAL	#3,Fred x,HIAL	ROC1_AIN3_HIAL	B BOCT_AIN4	
- ROCTAIN 3 HIHIAL	#3,Fred x,HIHIAL	ROC1_AIN3_HIHIAL	ROC1_AIN4_EU	
- ROCI:AIN.3.LOAL	#3.Fred x.LOAL	ROC1_AIN3_LOAL	BOC1_AIN4_HIHIAL	
- ROCT AIN 3 LOLOAL	#3.Fred x.LOLOAL	ROCT_AIN3_LOLOAL	HOCT_AIN4_HIAL	
ROCI:AIN 4 EU	#4.Logic.EU	ROC1_AIN4_EU	BOCT_AIN4_LOAL	
ROCI AIN SEU	#5.Battery.EU	RDC1_AIN5_EU	B DOCT AINA ALODNO	
- ROCI:AIN.5.ALDBND	#5.Battery,ALDEND	ROC1_AIN5_ALDBND	- BOCID S1 DATA13	
- ROCI AIN 5 HIAL	#5.Battery,HIAL	ROC1_AIN5_HIAL		
- ROCI:AIN.5.HIHIAL	#5.Battery,HIHIAL	ROC1_AIN5_HIHIAL		
- ROCLAIN SLOAL	#5,Battery,LOAL	ROC1_AIN5_LOAL		
- ROCT AIN SLOLOAL	#5,Battery,LOLOAL	ROC1_AIN5_LOLDAL		
ROCT AIN 6.EU	≡6,Charge In,EU			
- ROC1:AIN 7.EU	#7,System mA_EU			
- ROC1-AIN 8.EU	#8,Brd Temp,EU			
			Signals requiring name change = 0	
			Alam blocks requiring name change = 0	
			Number of modules = 1	
1			Number of signals = 4	
			Number of alarm blocks = 3	

The user interface has the following components:

Signal Definition

The top left panel is used to search for signals based upon a set of filters, such as signal name, device name, description, etc. The panel also allows for the creation of rule sets. Rule sets are the criteria that specify search filters. Rule sets can be imported and exported and will be stored to an XML file. The \triangleright button allows you to concatenate rules which display within the rule set viewer (as shown in the example). Rules can also be updated, using the update button to reflect additional filtering criteria applied to existing rules. Searches can be based around the parameters entered into the text boxes or upon the rule sets defined.

Search Summary

This is a list of signals which are available for export, based upon the search criteria defined within the rule set/search boxes. Gray colored rows indicate that a particular signal has previously been exported to DeltaV (determined by the deltavtagname attribute) and blue colored rows show asignal recently dragged into the DeltaV system view. This tool also associates corresponding alarms wherever possible. You can configure the alarms with signals (using Tools > Properties).

DeltaV System Explorer

This provides a tree view which corresponds to the plant areas, modules and signals / alarms / dead bands. You can select signals from the search summary and drag and drop these to any relevant node within this view. This graphical representation will therefore define the .FHX file produced. The panel below this tree view provides statistical information to the user, such as how many signals have been chosen for export, signal re-naming details, and the number of OPC Mirror links produced.

6.2 Historical Configuration User interface

You can double-click individual signal entries on the Search Summary panel to provide further details.

Using this dialog, you can enable or disable historical logging of the selected signal. By default, each signal is enabled for historical logging. The system stores this parameter as the 'disable historical export' attribute within the database.

🔡 Signal propert	ies	<u>?</u> ×	
Signal details -	FB107:AIN.1.HIHI	-	
Description	#1,AI 1 Slot 0, High High Alarm		
	Exported		
History ———	Disable historical export		
	OK Cancel App	yly	

6.3 Configuration Output Files

The tool automatically generates configuration files for the Virtual Controller and the OPC Mirror.

These files are auto-generated and contain details on the SCADA tags that have been selected to be propagated as realtime data to the DeltaV and alarm definitions along with the alarm limits and dead bands.

The following graphic presents the underlying file generation structure:



The Signal Search Manager takes the rule-set as input and provides a dataset of signals which meet the search criteria. This assembly supports standard search functionality (including the use of wildcards in text box and is case sensitive). Querying takes place at the base table level for each type (that is, digital table, integeranalog_table, realanalog_table, etc.), which allows type information to be retained during the search. This information is required for corresponding DeltaV signals when implementing OPC mirror pipes and .FHX function blocks.

The configuration tool store the application state once a particular DeltaV configuration has been defined and exported from the DeltaV explorer view. So, if the configuration tool is closed and re-opened, the previous session state is automatically restored.

Sessions are maintained through import / export of the rule set. The session state is maintained through automatic import of the last opened rule set.

6.4 Virtual Controller Configuration

The Virtual Controller file format is called FHX and contains a text definition of the function code and function block layout in an editable file.

The FHXGenerator.dll generates the .FHX file required to define signals in DeltaV. This is a straightforward assembly which uses the information defined in the DeltaV system view and applies this to the FHX file schema (see Appendix A). The schema represents the minimum amount of information required to define a signal, its corresponding alarm conditions and dead band values.

The FHXGenerator creates native and emulated alarm blocks. A native alarm block (or alternatively comparator block) is the term used to describe a DeltaV alarm function block. Each single alarm function block incurs a single Device Signal Tag (DST). The comparator block alternative has no DST licensing considerations. An emulated alarm block is a set of function blocks that simulates native alarm function block functionality. The emulated alarm block comprises a number of LIMIT, ADD, SUB, and NOT function blocks. Note that this compound set of blocks does not incur any DST costs. You can optionally select which type of alarm block to configure using the configuration tool.

By default all signals are enabled for historical logging. However, you can disable this feature in the configuration tool. After generating of the DeltaV .FHX file, you must manually import this into DeltaV.

We suggest that you first import the .FHX file into the DeltaV Professional PLUS workstation and then assign each plant area to the appropriate Virtual Controller. You must then download the configuration to make the signals available.

6.5 OPC Mirror Configuration

The configuration tool automatically updates the OPC Mirror database with the current configuration during export.

Note: A service restart is required before the OPC mirror can apply these new pipes. We suggest that you accomplish this within the service's Microsoft management console.

The MirrorConfiguration.dll takes the set of chosen export signals as input and directly inserts these signals into the OPC Mirror configuration database. This is achieved using standard .NET OLE DB queries and transactions into the database. All necessary information is inserted into the database in order to create an OPC Mirror pipe. An OPC mirror pipe is defined as a set of mappings between two OPC servers, enabling data transfer. The specified details therefore include the machine names of both OPC servers and tag information.

6.6 Command Line Usage

This tool is available as a toolbox editor, and can be used on any OpenEnterprise workstation or server. When launched from OE ToolBox, the standard editor command line parameters is supported.

DeltaVConnect.exe -s%Database% -u%User% -p%Password% -nDeviceName

Where:

- Database is the data service of the database, e.g. "rtrdb1"
- User and Password are the credentials of the currently logged-on user.
- **n** is the name of a specific device.

Note: The n parameter provides a link into the ROC tools and the NW3000 configuration tool.

7. Performance Benchmarking

This product has been tested against the following metrics (including both real-time and historical data):

- Maximum number of Tags per DeltaV RTU Connect: 10,000 This limit is dictated by the OPC mirror configuration database size. The OPC mirror configuration read time degrades substantially for tag entries exceeding 10,000.
- Maximum throughput of Data: 1000 updates per sec The performance of the DeltaV RTU Connect is constrained by the Historical backfill operation. The DeltaV RTU Connect comfortable copes with 1000 updates a second but degrades thereafter.

8. Compatibility

- Hardware Supported:
 - Optiplex 780 small low-entry model
 - R5400 medium rack-mounted
 - T610 high-end desk tower server
 - R710 high-end rackimounted server
- Operating Systems
 - Windows 7
 - Windows Server 2008
- DeltaV DCS
 - v10.3
 - v11.3
- OpenEnterprise SCADA
 - v2.83
- OpenBSI (RTU Communications)
 - v5.8

9. Ordering Information

DeltaV RTU Connect Description	Model Number
OpenEnterprise license	Contact Remote Automation Solutions
App Station + Virtual controller + OPC DA Server + DV Licenses	Contact Process Systems and Solutions
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10. Appendix A

The following appendix provides details of the .FHX schema.

10.1 .FHX Schema

The following pages detail the minimum amount of information required to implement a single signal and its corresponding alarm conditions, for a "native" alarm function block. A summary of the schema is as follows:

```
Schema Versioning { }
Schema Locale { }
Plant Area details { }
Function Block Template { }
Module description
{
General function block description { }
Attribute descriptions { }
Function block algorithm { }
Attribute instances { }
```

The following presents in detail each required section. Values in blue are constants; values in red are variables which are determined at runtime.

```
/* Version: 10.3.0.3327.xr */
/* "Current DateTime" */
SCHEMA
user="DeltaV Account User"<sup>2</sup> time=1/* "Current DateTime" */
ł
VERSION=1229054204/* "Current DateTime" */
MAJOR_VERSION=10
MINOR_VERSION=3
MAINTENANCE_VERSION=0
BUILD_VERSION=3327
BUILD_ID="xr"
VERSION_STR="10.3.0.3327.xr"
ONLINE_UPGRADE=F
}
LOCALE
user="DeltaV Account User" time=1/* "Current DateTime" */
ł
LOCALE="English_United States.1252"
}
```

2 This information is made available through a custom C# .dll created by EEEC and commissioned by Emerson, Stirling.

```
PLANT_AREA NAME="Plant Area" INDEX=0
user="DeltaV Account User" time=1/* "Current DateTime" */
DESCRIPTION="Plant area description"
FUNCTION_BLOCK_TEMPLATE NAME="ALM"
user="DeltaV Account User" time=1/* "Current DateTime" */
DESCRIPTION="Alarm Detection"
}
MODULE TAG="Tag group name" PLANT_AREA="Plant Area" CATEGORY=""
user="DeltaV Account User" time=1/* "Current DateTime" */
Ł
DESCRIPTION="Control Module"
PERIOD=1
CONTROLLER="Professional Plus Machine name"
PRIMARY_CONTROL_DISPLAY=""
INSTRUMENT_AREA_DISPLAY="MOD_FP"
DETAIL_DISPLAY=""
TYPE=""
SUB_TYPE=""
ASSIGN_BLOCKS_TO_H1_CARD=F
FUNCTION_BLOCK NAME="ALM_Signal name" DEFINITION="ALM"
{
 DESCRIPTION="Alarm Detection"
 RECTANGLE= { X=220 Y=50 H=56 W=140 }3
 ADDITIONAL_CONNECTOR NAME="HI_HI_LIM" TYPE=INPUT {ATTRIBUTE="HI_HI_LIM" }
 ADDITIONAL_CONNECTOR NAME="HI_LIM" TYPE=INPUT {ATTRIBUTE="HI_LIM" }
 ADDITIONAL_CONNECTOR NAME="LO_LIM" TYPE=INPUT {ATTRIBUTE="LO_LIM" }
 ADDITIONAL_CONNECTOR NAME="LO_LO_LIM" TYPE=INPUT {ATTRIBUTE="LO_LO_LIM" }
ATTRIBUTE NAME="Signal name_VALUE" TYPE=Parameter type
{
 CONNECTION=INPUT
 RECTANGLE = { X=50 Y=70 H=20 W=110 }
 CATEGORY { CATEGORY=COMMON }
}
ATTRIBUTE NAME="Signal name_HIHI" TYPE=Parameter type
ł
 CONNECTION=INPUT
 RECTANGLE = { X=50 Y=110 H=20 W=110 }
 CATEGORY { CATEGORY=COMMON }
}
```

³ These are fixed values, due to the limited space within Control Designer to display alarm blocks.

```
ATTRIBUTE NAME="Signal name_HI" TYPE=Parameter type
{
 CONNECTION=INPUT
 RECTANGLE = { X=50 Y=150 H=20 W=110 }
 CATEGORY { CATEGORY=COMMON }
ATTRIBUTE NAME="Signal name_LO" TYPE=Parameter type
{
 CONNECTION=INPUT
 RECTANGLE = { X=50 Y=190 H=20 W=110 }
 CATEGORY { CATEGORY=COMMON }
}
ATTRIBUTE NAME="Signal name_LOLO" TYPE=Parameter type
ł
 CONNECTION=INPUT
 RECTANGLE = { X=50 Y=230 H=20 W=110 }
 CATEGORY { CATEGORY=COMMON }
}
ATTRIBUTE NAME="Alarm name_HIHI" TYPE=EVENT
ł
 CONNECTION=INTERNAL_SOURCE
 RECTANGLE = { X=-50 Y=-50 H=1 W=1 }
}
ATTRIBUTE NAME="Alarm name_HI" TYPE=EVENT
ł
 CONNECTION=INTERNAL_SOURCE
 RECTANGLE = { X=-50 Y=-50 H=1 W=1 }
ATTRIBUTE NAME="Alarm name_LO" TYPE=EVENT
{
 CONNECTION=INTERNAL_SOURCE
 RECTANGLE = { X=-50 Y=-50 H=1 W=1 }
ATTRIBUTE NAME="Alarm name_LOLO" TYPE=EVENT
{
 CONNECTION=INTERNAL_SOURCE
 RECTANGLE = { X=-50 Y=-50 H=1 W=1 }
ł
FBD_ALGORITHM
{
 WIRE SOURCE="Signal name_VALUE" DESTINATION="Alarm name/IN" [ ]
 WIRE SOURCE="Signal name_HIHI" DESTINATION="Alarm name/HI_HI_LIM" { }
 WIRE SOURCE="Signal name_HI" DESTINATION="Alarm name/HI_LIM" { }
 WIRE SOURCE="Signal name_LO" DESTINATION="Alarm name/LO_LIM" { }
```

```
WIRE SOURCE="Signal name_LOLO" DESTINATION="Alarm name/LO_LO_LIM" { }
}
ATTRIBUTE_INSTANCE NAME="Signal name_VALUE"
ſ
 VALUE { CV=VALUE ST= { SQ=GOODNONCASCADE GPSS=NONSPECIFIC LS=NOTLIMITED } }
}
ATTRIBUTE_INSTANCE NAME="Signal name_HIHI"
{
 VALUE { CV=HIHI VALUE ST= { SQ=GOODNONCASCADE GPSS=NONSPECIFIC LS=NOTLIMITED } }
}
ATTRIBUTE_INSTANCE NAME="Signal name_HI"
ł
 VALUE { CV=HI VALUE ST= { SQ=GOODNONCASCADE GPSS=NONSPECIFIC LS=NOTLIMITED } }
}
ATTRIBUTE_INSTANCE NAME="Signal name_LO"
{
 VALUE { CV=LO VALUE ST= { SQ=GOODNONCASCADE GPSS=NONSPECIFIC LS=NOTLIMITED } }
}
ATTRIBUTE_INSTANCE NAME="Signal name_LOLO"
ł
 VALUE { CV=LOLO VALUE ST= { SQ=GOODNONCASCADE
GPSS=NONSPECIFIC LS=NOTLIMITED } }
}
ATTRIBUTE_INSTANCE NAME=="Alarm name_VALUE"
ł
 VALUE
 ł
  PRIORITY_NAME="WARNING"
  ENAB=T
  INV=F
  ATYPE="High High Alarm
  MONATTR=""
  ALMATTR="Alarm name/HI_HI_ACT"
  LIMATTR="Alarm name/HI_HI_LIM"
  PARAM1="Alarm name/PV"
  PARAM1="Alarm name/HI_HI_LIM"
  SUPPTIMEOUT=1438560
  MASK=65535
  ISDEFAULTMASK=T
 }
}
ATTRIBUTE_INSTANCE NAME=="Alarm name_VALUE"
{
 VALUE
```

{ PRIORITY_NAME="WARNING" ENAB=T INV=F ATYPE="High Alarm" MONATTR="" ALMATTR="Alarm name/HI_ACT" LIMATTR="Alarm name/HI_LIM" PARAM1="Alarm name/PV" PARAM1="Alarm name/HI_LIM" SUPPTIMEOUT=1438560 MASK=65535 ISDEFAULTMASK=T } } ATTRIBUTE_INSTANCE NAME=="Alarm name_VALUE" { VALUE ł PRIORITY_NAME="WARNING" ENAB=T INV=F ATYPE="Low Alarm MONATTR="" ALMATTR="Alarm name/LO_ACT" LIMATTR="Alarm name/LO_LIM" PARAM1="Alarm name/PV" PARAM1="Alarm name/LO_LIM" SUPPTIMEOUT=1438560 MASK=65535 ISDEFAULTMASK=T } } ATTRIBUTE_INSTANCE NAME=="Alarm name_VALUE" { VALUE ł PRIORITY_NAME="WARNING" ENAB=T INV=F ATYPE="Low Alarm MONATTR="" ALMATTR="Alarm name/LO_LO_ACT" LIMATTR="Alarm name/LO_LO_LIM"

```
PARAM1="Alarm name/PV"
 PARAM1="Alarm name/LO_LO_LIM"
 SUPPTIMEOUT=1438560
 MASK=65535
 ISDEFAULTMASK=T
 }
]
ATTRIBUTE_INSTANCE NAME="Alarm name/HI_HI_LIM"
ł
 VALUE { CV= HI HI VALUE }
}
ATTRIBUTE_INSTANCE NAME="Alarm name/HI_LIM"
ł
 VALUE { CV= HI VALUE }
}
ATTRIBUTE_INSTANCE NAME="Alarm name/LO_LIM"
ł
 VALUE { CV= LO VALUE }
}
ATTRIBUTE_INSTANCE NAME="Alarm name/LO_LO_LIM"
ł
 VALUE { CV= LO LO VALUE
}
```



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