Fisher[™] Whisper Trim[™] III Cages

Whisper Trim III cages provide effective attenuation of aerodynamic noise in vapor, gas, or steam applications involving high pressure drops or high pressure drop ratios. Using a Whisper Trim III cage in conjunction with a properly-sized valve body can substantially reduce the noise level of the control application.

Aerodynamic noise is generated by the turbulence created in the flow of vapor, gas, or steam as the fluid passes through a control valve. To achieve effective noise attenuation, a Whisper Trim III cage utilizes multiple orifices of a special shape, size, and spacing. These orifices break up turbulent fluid streams, reducing noise-producing interactions.

Whisper Trim III cages are available for a variety of valve body types (see table 1). Please refer to the appropriate valve body bulletin for additional construction details.

CAGE RETAINER CAGE CAG

 Long Trim Life—Hardened materials of construction are standard to provide exceptional wear resistance. For more information about trim materials, see the appropriate valve body bulletin.



Features

- Outstanding Noise Control—Use of a Whisper Trim III cage in a properly sized valve can result in a noise reduction up to 30 dBA compared to the same valve with standard trim. Such a reduction would be similar to the reduction in noise level noticed when moving away from the noise source 94m (308 feet).
- Optimum Performance—Use of a Whisper Trim III cage provides excellent noise reduction and high flow capacity with the proven control and durability offered by standard Fisher valve trims. The result: optimum overall performance at a minimum investment.
- Easy Maintenance—Quick change trim allows fast and easy inspection of the cage without taking the valve body out of the pipeline. Whisper Trim III is interchangeable with standard control valve trim.

FISHER

www.Fisher.com

Specifications							
Availability	Flow Direction						
See table 1	Upthrough the seat ring and out through the cage						
Trim Material and Selection	orifices						
See appropriate valve body bulletin	Noise Attenuation						
Pressure/Temperature Capability							
See appropriate valve body bulletin	See Catalog 12, section 3 for calculation procedure						
Maximum Pressure Drops	Sizing Coefficients ⁽¹⁾						
As shown in appropriate valve body bulletin	See Catalog 12, section 1 for actual values						
Flow Characteristic ⁽¹⁾							
Linear (restricted linear cages, modified parabolic cages, and special, characterized cages are	Shutoff Classification						
availableconsult your <u>Emerson sales office</u>)	See appropriate valve body bulletin						
1. For additional sizing information, contact your Emerson sales office.	- ·						

Installation

In any installation, the valve must be oriented so the flow complies with the arrow on the side of the valve body. Flow is always up through the seat ring.

Because the Whisper Trim III cage design utilizes a multiple-orifice design, a strainer should be installed upstream of any Whisper Trim III application.

The level A1 through D1 cages have 3.2 mm (0.125 inch) diameter orifices. The level A3 through D3 have 1.6 mm (0.0625 inch) diameter orifices.

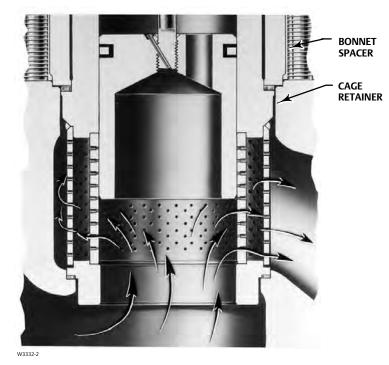
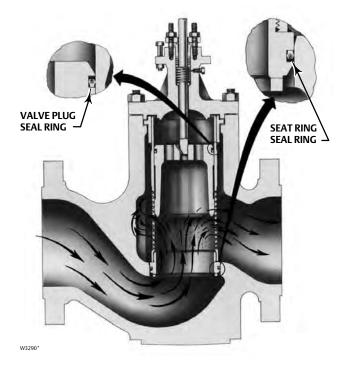


Figure 1. Whisper Trim III Cage in Fisher ED Valve

Figure 2. Whisper Trim III Cage in NPS 12 x 8 Fisher EWNT-2 Valve with Seat Ring Threaded Into the Cage



VALVE DESIGN	VALVE SIZE, NPS ⁽³⁾	PRESSURE RATING	PORT	DIAMETER	VALVE PLUG, TRAVEL		PERFORMANCE LEVEL, MAX 0.999 $\triangle P/P_1^{(4)}$							
			mm	Inch	mm	Inch	A1	A3	B1	B3	C1	C3	D1	D3
	DN 80 (NPS 3)		70		40		Х							
	DN 100 (NPS 4)	PN 10 - PN 40	90 70 ⁽⁵⁾		40 40		X X							
GX		(CL150, 300)												
	DN 150 (NPS 6)		90(5)		40	-	X							
	1		33.3	1 5/16	19	3/4	Х							
			47.6	1 7/8	19	3/4	х							
	1 1/2		33.3	1 5/16	19	3/4		х	Х	Х				
			19.1	3/4 ⁽⁷⁾	29	1 1/8					х	Х	Х	х
	2		58.7	2 5/16	35	1 3/8	х							
	2		33.3	1 5/16	29	1 1/8		Х	Х	Х	Х	Х	Х	х
	2 1/2		73.0	2 7/8	38	1 1/2	х							
	2 1/2		47.6	1 7/8	20	11/2		Х	Х	Х	Х	Х	Х	х
ED, ES, ET,ET-C(6)	3	CL150, CL300, CL600	87.3	3 7/16	- 38	1 1/2	х							
		CL300, CL000	58.7 2 5/16	50	1 1/2		Х	Х	Х	Х	Х	Х	х	
	4	_	111.1	4 3/8	- 51	2	х							
			87.3	3 7/16	51	2		Х	Х	Х	Х	х	Х	х
	6(1)		177.8	7	51	2	х							
		-	136.5	5 3/8	76	3	Х	Х	Х	Х	Х	Х	Х	х
					76	3	х							
	8(1)		203.2	8	95	3-3/4	х	Х	Х	Х	Х	Х		
		-			102	4	х	Х	Х	Х	Х	Х		
	12 and larger					ulletin 51.1:ET	1	arge (D103	554X	. <u>012)</u>		1	
	1	-	33.3	1 5/16	19	3/4	X							!
			47.6	17/8	19	3/4	Х	V	V	V				
	2		33.3	1 5/16	19	1		Х	Х	Х	v	v	v	V
		CL150, CL300, CL600	19.1 73.0	3/4 2 7/8	29 38	1 1/8	х				Х	Х	Х	Х
EAD, EAS, EAT	3		47.6			1 1/2	^	X	x	х	х	X	х	x
			87.3	1 7/8 3 7/16	- 38	1 1/2	х	^	^	^	^	^	^	
	4		58.7	2 5/16			^	X	x	х	х	X	х	х
			111.1	4 3/8			х	^					^	
	6	CL150, CL300, CL600	87.3		51	2		х	х	х	х	Х	х	х
				continued-										

Table 1. Valve Body Constructions with Whisper Trim III Cages

-continued-

VALVE DESIGN	VALVE SIZE, NPS ⁽³⁾	PRESSURE	PORT DIAMETER		VALVE PLUG, TRAVEL		PERFORMANCE LEVEL, MAX 0.999 \triangle P/P1 ⁽⁴⁾								
		KATING					A1	A3	B1	B3	C1	C3	D1	D3	
	2, 3 x2	CL 2500	38.1	1.5	38	1.5	Х								
	3, 4x3		58.7	2.3125	38	1.5	Х		Х						
	6, 6x4	CL2500	73	2.875	51	2	Х		Х	Х					
	6, 8x6		111.1	4.375	76	3	Х			Х		Х		Х	
EHD, EHS, EHT	8,10	CL1500	178	7	178	7									
	8,10	CL2500	136	5.375	146	5.75	x	х	х	х	х	х	х	х	
	12.14	CL1500	254	10	184	7.25	^	~	~	~	^	^	~	~	
	12,14	CL2500	178	7	178	7									
			58.7	2.3125	34.9	1.375	Х								
	4X2		22.2	1 2125	31.8	1.25		Х	Х	Х	Х		Х		
			33.3	1.3125	28.6	1.125						Х		Х	
			111.1	4.375	50.8	2	Х	Х	Х	Х					
	6X4 ⁽¹⁾	CL150, CL300, CL600	87.3	3.4375	50.8	2					Х	Х			
					76.2	3							Х	Х	
			111.1	4.375	50.8	2	Х		Х						
	8X4		87.3 177.8	2 4275	50.8	2		Х		Х	Х	Х	Х	Х	
		CL300, CL600		3.4375	76.2	3							Х	Х	
EWD, EWS, EWT,				7	76.2	3	Х								
EWT-C(6)	8X6, 10X6 ⁽¹⁾	-			101.6 ⁽⁸⁾	4(8)	Х	Х							
			136.5	5.375	127.0	5		Х	Х	Х	Х	Х	Х	Х	
	12X6 ⁽¹⁾		136.5	5.375	165.1	6.5	Х	Х	Х	Х	Х	Х	Х	Х	
	10X8		203.2	8	152.4	6	Х	Х	Х	Х	Х	Х			
			177.8	7	152.4	6							Х	Х	
	12X8	CL150,	203.2	8	152.4	6	Х	Х	Х	Х	Х	Х			
		CL300, CL600, CL900	177.8	7	152.4	6							Х	Х	
	12 and larger	CL150, CL300, CL600		Co	onsult Fisher l	oulletin 51.1:	:ET/ED Large (<u>D103554X012</u>)								
	12.0	CL900	197	7.75	146	5.75	Х	Х	Х	Х	Х	Х			
EWD-1, EWT-1	12 x 8		172	6.75	146	5.75							Х	Х	
	8 x 6	CL900	136	5.375	127	5	Х	Х		Х	1	Х		Х	
EWND-1, EWNT-1	12 x 8	CL900	197	7.75	203	8	Х	Х	Х	Х	Х	Х			
,			172	6.75	203	8	1	1	1	1	1	1	Х	Х	
	12 -	<u></u>	197	7.75	203	8	Х	Х	Х	Х	Х	Х	 	<u> </u>	
EWND-1, EWNT-2	12 x 8	CL300, 600	172	6.75	203	8							Х	Х	
	8 x 12 thru 24 x 24	Consult	Fisher bu	Illetin 51.1:F	B (<u>D100195</u>)	<u>K012</u>)	Х	Х	Х	Х	Х	Х	Х	Х	
FBD, FBT	16 x 30 thru 36 x 36				B (D100195)		Х		Х	Х	Х	Х	Х	Х	

Table 1. Valve Body Constructions with Whisper Trim III Cages (continued)

-continued-

VALVE DESIGN	VALVE SIZE, NPS ⁽³⁾	PRESSURE	PORT DIAMETER		VALVE PL	PERFORMANCE LEVEL, MAX 0.999 \triangle P/P1 ⁽⁴⁾								
		RATING					A1	A3	B1	B3	C1	C3	D1	D3
HPD, HPS, HPT	1		19 25	0.75 1	29 19	1.125 0.75	X X							
	2	CL1500, 2500	19 25 48	0.75 1 1.875	29 19 51	1.125 0.75 2	X X X			x		X X		
	3	CL1500	48 73	1.875 2.875	51 51	2 2	X X		х			Х		Х
	4		73 92	2.875 3.625	51 51	2 2	х		х	х	х	х		Х
	6		111 136	4.375 5.375	76 76	3 3	х	х		х		х		
	2	CL1500, 2500	48	1.875	38	1.5	Х							
	3		48	1.875	38	1.5	Х							
HPAD, HPAS, HPAT	4	CL1500	73	2.875	51	2	Х		Х					
	6		73 92	2.875 3.625	51 51	2 2	х			х		х		Х
	8		111 136	4.375 5.375	76 76	3 3	х			х		х		Х

Table 1. Valve Body Constructions with Whisper Trim III Cages (continued)

Please note that the body/bonnet height may be greater after installing a Whisper Trim III cage. A spacer is required for ED, ET, ET-C, EWD, EWT, and EWT-C configurations.
Other sizes may be available--consult your <u>Emerson sales office</u>.
Two-number valve body size designation for EH, EW, and EWN Series valves indicates end connection size by trim size, but for FB Series valves, it indicates inlet size by outlet size.
The X indicates performance level available for given body-trim configuration. Other cage/body configurations available to meet specific applications.
ET-C available for sizes NPS 3-8 and EWT-C available for sizes NPS 6x4 - NPS 12x8.
Available only with ES construction.
Travel limited to 3.75" for EWD valves with Class IV multiple piston rings and EWT with PEEK anti-extrusion seal ring.

Ordering Information

When ordering, please specify:

1. Required C_v

- 2. Trim material
- 3. Valve body design
- 4. Valve body size
- 5. Valve materials of construction
- 6. Service conditions and all other information requested in the valve body bulletin

Neither Emerson, Emerson Automation Solutions, nor any of their affiliated entities assumes responsibility for the selection, use or maintenance of any product. Responsibility for proper selection, use, and maintenance of any product remains solely with the purchaser and end user.

Fisher and Whisper Trim are marks owned by one of the companies in the Emerson Automation Solutions business unit of Emerson Electric Co. Emerson Automation Solutions, Emerson, and the Emerson logo are trademarks and service marks of Emerson Electric Co. All other marks are the property of their respective owners.

The contents of this publication are presented for informational purposes only, and while every effort has been made to ensure their accuracy, they are not to be construed as warranties or guarantees, express or implied, regarding the products or services described herein or their use or applicability. All sales are governed by our terms and conditions, which are available upon request. We reserve the right to modify or improve the designs or specifications of such products at any time without notice.

Emerson Automation Solutions Marshalltown, Iowa 50158 USA Sorocaba, 18087 Brazil Cernay, 68700 France Dubai, United Arab Emirates Singapore 128461 Singapore

www.Fisher.com

